

ИССЛЕДОВАНИЕ РАСТВОРЯЮЩЕЙ СПОСОБНОСТИ ВОДНЫХ И УГЛЕВОДОРОДНЫХ РАСТВОРОВ НИЗШИХ СПИРТОВ И СЛОЖНЫХ ЭФИРОВ ПО ОТНОШЕНИЮ К ОРГАНИЧЕСКОМУ ВЕЩЕСТВУ ПОРОД БАЖЕНОВСКОЙ СВИТЫ

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Работа посвящена рассмотрению особенностей воздействия органическими соединениями (растворителями) на образцы породы баженовской свиты, в которой содержится большое количество непревращенного органического вещества (кероген, битумоиды). Данная статья содержит результаты изучения растворяющей способности индивидуальных низкомолекулярных спиртов и сложных эфиров, а также растворов указанных соединений в воде и в неполярном ароматическом растворителе (сольвент нефтяной). Среди исследованных индивидуальных растворителей наибольшую растворяющую способность проявляют сложные эфиры уксусной кислоты, менее активны спирты. Сольвент нефтяной в незначительной степени растворяет органическое вещество породы и требует добавления более полярных органических соединений. Зависимости растворяющей способности углеводородных растворов спиртов от концентрации спирта имеют экстремальный характер при максимуме, составляющем 10 %мас. На основании полученных результатов дополнительно оценивалось взаимное влияние растворителей в углеводородной среде. Установлено, что растворы изопропанола и ароматического растворителя проявляют синергетический эффект по отношению к растворимости органического вещества породы в большей степени, чем углеводородные растворы сложных эфиров. Для составов, показавших наибольшую растворяющую способность, была проведена качественная и полуколичественная оценка изменения составов образцов пород после экстракции с помощью рентгеновской дифрактометрии и ИК-Фурье-спектроскопии. Показано, что смеси полярного и неполярного растворителей обеспечивают более равномерное извлечение алифатических и ароматических компонентов органического вещества породы. Определено, что химические системы, содержащие сольвент нефтяной, изопропанол и изопропилацетат, могут стать основой для разработки технологических жидкостей, направленных на повышение нефтеотдачи в керогеносодержащих коллекторах.

Ключевые слова: органическое вещество, растворители, низкомолекулярные спирты, сложные эфиры, химические способы воздействия, нефтеизвлечение, кероген, экстракция, нетрадиционная нефть

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ANALYSIS OF DISSOLVING ABILITY OF LOWER ALCOHOLS AND ESTERS AQUEOUS AND HYDROCARBON SOLUTIONS TO ORGANIC MATTER OF BAZHENOV FORMATION ROCKS

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This work is devoted to studying the characteristics of treatments with organic solvents on bazhenov formation rock samples, which contains a large amount of unconverted organic matter (kerogen, bitumen). This article contains the results of studying the dissolving abilities of individual low-molecular alcohols and esters, and solutions of these compounds in water and in a non-polar aromatic solvent (petroleum solvent). Among the individual solvents studied, esters of acetic acid showed the greatest dissolving ability; alcohols are less active. Petroleum solvent slightly dissolves the rock's organic matter and needs the addition of more polar organic compounds. The dependences of dissolving ability of alcohols' hydrocarbon solutions on alcohol concentration is extreme, with a maximum of 10 wt.%. Based on the obtained results, the mutual influence of solvents in the hydrocarbon fluid was additionally evaluated. It has been established that solutions of isopropanol and aromatic solvent show a synergistic effect to the dissolution of rock organic matter more than hydrocarbon solutions of esters. For the compositions that showed the greatest dissolving ability, a qualitative and semi-quantitative analysis was made for establishing changes in the composition of rock samples after extraction using X-Ray diffraction and Fourier-transform infrared spectroscopy. It is shown that mixtures of polar and non-polar solvents provide a more regular extraction of aliphatic and aromatic components of rock organic matter. Systems containing petroleum solvent, isopropanol and isopropyl acetate have been identified as the basis for the development of process fluids for increasing oil recovery in organic-rich reservoirs.

Key words: organic matter, solvents, lower alcohols, esters, chemical treatments, oil recovery, kerogen, extraction, unconventional oil

INTRODUCTION

Production of unconventional oil is actual all over the world. The researchers are paying close attention to development of effective technologies of shale oil recovery. Bazhenov formation is considered as the main potential source of hard-to-recover and unconventional oil in Russia. Difficulties in its development and the inapplicability of traditional technologies are driven by several features as multicomponent composition of rocks, which is complicated by high content of organic matter, high reservoir temperatures and pressures, low porosity and permeability, heterogeneous rocks' composition and properties. Thus, despite the long history of studying and developing bazhenov formation, nowadays, there are a lot of number important technological problems. Mainly, they include the creation of effective stimulation methods and technologies to ensure stable well productivity [1-3].

A key feature of bazhenov formation is the high content of organic matter. It is represented not only by potentially recoverable hydrocarbons, but also by kerogen, which has excellent potential for generating gaseous and liquid hydrocarbons. Under these high-carbon formation conditions, kerogen is occurred as a rock-forming component and in common with silicates builds up organo-mineral complexes. It determines the predominantly hydrophobic nature of surface wettability in the void space [4-6].

Irregularity of organic matter spread is noted for the rocks of bazhenov formation. Generated hydrocarbons not only migrate along the sections, but accumulate in the oil source rock mass due to low reservoir properties of these rocks [7]. Hydrocarbons and heteroatomic oil compounds can exist in a free state, or can be adsorbed on the surface of kerogen and minerals. Using existing technologies, light, medium and

heavy oils are produced from bazhenov formation reservoirs, their density can be 770-910 kg/m³ [8-9]. The observed difference is explained by the decrease of asphaltene-resin substances amount because of their adsorption on the surface of aluminosilicates during migration of hydrocarbons. Aggregates of asphaltenes and resins can be formed in the liquid hydrocarbons volume and block mobile hydrocarbons, so closed pores can occur [10].

The irregularity of organic matter spread is complicated by the presence of an isolated void space, and hydrocarbons can be extracted only when the rock matrix is broken. Many research results indicate difference in the composition and correlations of hydrocarbon amounts in open and closed parts of the void space [11]. Type and degree of organic matter maturity, migration processes, mineralogy, etc., have a significant impact [12]. In bazhenov formation rocks the presence of kerogen or organic porosity is also observed, it is formed as a result of thermal catalytic transformations of organic compounds [13].

The practice of bazhenov formation exploitation in pressure depletion indicates a rapid decrease in production rate in the first few years and low oil recovery factor. It is connected with a significant decrease in reservoir pressure and small well drainage area. Nowadays, there were proposed and tested different technologies of creating an extra filtration volume in rocks, thermal methods for maturing of organic matter, and using of chemical reagents [14].

According to the literature data, using of water-based technological fluids can lead to negative consequences in bazhenov formation – changes in surface wettability, swelling of clay minerals, formation of water blockades, colmatation of the pore space with water phase globules [15-17].

By the reason of these problems, development of hydrocarbon-based process fluids to improve the efficiency of oil recovery is of practical interest. Under bazhenov formation conditions, it is expected that solvents will desorb hydrocarbons from kerogen and minerals surface, provide the mobility of dispersed oil, and promote the unblocking of mobile hydrocarbons from closed pores by dissolution of asphaltene-resin aggregates.

The numerous research results have shown that solvents are mainly used for bitumoids extraction from bazhenov formation rocks for studying of organic matter composition. Thus, treatments with hexane allow to extract light hydrocarbons and oil components from rocks. Alcohol-benzene blend provides additional extraction of hydrocarbon components and as-

phaltene-resin compounds [10]. Chloroform is considered as a widely used extractant and an effective solvent for the neutral part of bitumoids [18]. Using of chloroform enables the dissolution up to 97% of light hydrocarbons content. At this time, it is noted that extraction from bazhenov formation rocks can significantly exceed 3 days caused by gradual extraction of hydrocarbons backed up by kerogen [19]. For a more complete extraction of organic matter components, step extraction using solvents of different polarity is proposed [20]. Also, to extract hydrocarbons from bazhenov formation rocks, it is effective to use mixtures of polar and non-polar solvents, for example, a mixture of n-hexane and chloroform (80:20% vol.) [21].

Solvents' impact on rocks of other high-carbon formations – shale oil deposits also is described in many scientific publications. Important characteristics that affect the dissolving ability are the polarity and the solubility parameter. It was shown in [22] with an example of methanol, toluene, cyclohexane, dichloromethane. Reaction time also affects the result: a decrease of saturated hydrocarbons content, an increase of polyaromatic compounds yield, and desorption of polar components of organic matter in the presence of dichloromethane are noted with an increase of extraction time from shale rocks [23]. In general, polar solvents (dichloromethane, chloroform, tetrahydrofuran, acetone) allow to extract more hydrocarbon compounds, but mixtures of polar and non-polar solvents significantly increase the extraction yield (for example, systems like tetrahydrofuran/toluene) [24].

Due to the facts mentioned above, the aim of this work is to analyse the effect of solvents with different polarity and their mixtures on bazhenov formation rock for the development of hydrocarbon-based process fluids directed to improving the efficiency of oil recovery.

MATERIALS AND METHODS

When choosing solvents, the presence of field experience in their use, their relative availability and the prohibition of organochlorine compounds use in oilfield chemistry were regarded [25, 26].

As a non-polar aromatic solvent (hydrocarbon base), petroleum solvent (nefras A-130/150), represented by a mixture of aromatic hydrocarbons of the benzene series, was used. According to chromatographic analysis, chosen non-polar solvent contains (% wt.): arenes – 89.2 (including C₇ – 33.6; C₈ – 39.7; C₉ – 10.1; C₁₀ – 3.5; C₁₁ – 2.0); paraffin-naphthenes – 8.6; olefins – 1.3; the rest is 0.9.

The polar reagents in this work were low molecular weight alcohols (methanol, ethanol, isopropanol) and acetic acid esters (methyl acetate, ethyl acetate, isopropyl acetate). In addition to studying individual effect of reagents, the influence of low molecular weight alcohols and esters was evaluated in mixtures with non-polar solvent and in aqueous solutions. Ethyl acetate and isopropyl acetate were used only in mixture with aromatic solvent because of their limited solubility in water.

For carrying out this work, core samples from Palyanovskoye field related to bazhenov formation were taken. The mineralogical composition was analyzed using a Thermo Scientific ARL X'TRA X-Ray diffractometer. Emitting source is an X-Ray tube with a copper anode, the range of angles for taking diffractograms – 2-60° 2θ. Based on the analysis results of qualitative and quantitative mineralogical composition, an average sample was prepared for further research. According to this analysis, the average rock sample has the following mineralogical composition: quartz – 53.1%, albite – 12.2%, muscovite – 12.8%, illite – 11.7%, pyrite – 6.6%, kaolinite – 3.6%.

The impact of water-based and hydrocarbon-based systems was assessed by gravimetric method using disintegrated rock. Experiments were carried out at 70 °C under static conditions, the masses of the samples were analyzed at the reaction time of rock with solvent ½, 1, 2 and 3 h.

The mutual influence of the solvent mixture components was evaluated by deviation from the expected additive effect with calculation the corresponding coefficient:

$$K = P_{sol} / (x_1 * P_1 + x_2 * P_2), \quad (1)$$

where P_{sol} – amount of the dissolved organic matter by

solvent's mixture, x₁, x₂ – concentration of components 1 and 2 in mixtures, respectively, P₁, P₂ – amount of the dissolved organic matter in individual components 1 and 2, respectively. At K > 1 synergism of components was observed in a mixture of solvents, K = 1 – additivity, K < 1 – antagonism.

A semiquantitative analysis of rock samples' compositional change was carried out by determining crystallinity of the samples before and after treatment with solvents. This parameter was calculated from X-ray diffractograms using the Crystallinity software.

IR spectroscopy is a well-known method for studying rocks mineralogy, especially, in case of working with rocks of high-carbon formations as bazhenov formation in connection with the possibility of analyzing the characteristics of organic matter [27-30]. Effect of solvents on the organic matter components was determined using a Bruker TENSOR II Fourier-transform IR-spectrometer. The spectral range was 4000...500 cm⁻¹. Definition of changes in the organic matter structural-group composition was carried out using spectral coefficients calculated from the intensity of the absorption peaks [31, 32]:

$$C_1(\text{aromaticity}) = \frac{I_{1630}}{I_{2850}}, \quad (2)$$

$$C_2(\text{branching}) = \frac{I_{1380}}{I_{1450}}, \quad (3)$$

$$C_3(\text{aliphaticity}) = \frac{(I_{2850} + I_{1380})}{I_{1630}}. \quad (4)$$

RESULTS AND DISCUSSION

Table 1 shows the dissolving ability of individual solvents after exposure to the rock samples for 3 h and characteristics of the solvent's polarity, their dipole moment, relative permittivity [33] and boiling point values.

Table 1

Dissolving ability of solvents to organic matter of the rock samples and physico-chemical properties of solvents
Таблица 1. Растворяющая способность растворителей по отношению к органическому веществу породы и физико-химические характеристики растворителей

Solvent	Amount of dissolved rock (A), % wt.	Dipole moment, D	Relative permittivity	Boiling point, °C
Water	-	1.82	80.1	100
Petroleum solvent	2.39	0.62 / 0.37*	2.57 / 2.38*	130-150**
Methanol	9.14	1.70	32.7	64.7
Ethanol	2.10	1.69	24.5	78.4
Isopropanol	6.22	1.66	17.9	82.4
Methyl acetate	10.51	1.72	7.0	57.1
Ethyl acetate	9.33	1.81	6.0	77.1
Isopropyl acetate	11.34	1.85	5.6	89

Notes: * The data are given for the components present in the largest amounts (o-xylene and toluene, respectively)

** Initial boiling point is not lower than 130 °C; boiling point of 90%, volume recovered is not higher than 150 °C

Примечания: * Данные приведены для компонентов, присутствующих в наибольших количествах (о-ксилол и толуол, соответственно)

** Температура начала перегонки – не ниже 130 °C; температура перегонки 90% от состава сольвента – не выше 150 °C

According to Table 1, esters of acetic acid show the highest dissolving ability among the studied individual solvents, alcohols are less active. This parameter for individual oxygen-containing solvents depends on the length of the hydrocarbon radical, which is determined by the polarity ratio and the affinity of solvent molecules with the components of rock's or-

ganic matter. Petroleum solvent slightly dissolves organic components, so it indicates necessity for adding more polar organic compounds to aromatic hydrocarbons contained in chosen solvent. Hence, the dissolving abilities of hydrocarbon and aqueous solutions of alcohols to organic matter of bazhenov formation rock were further determined (Fig. 1).

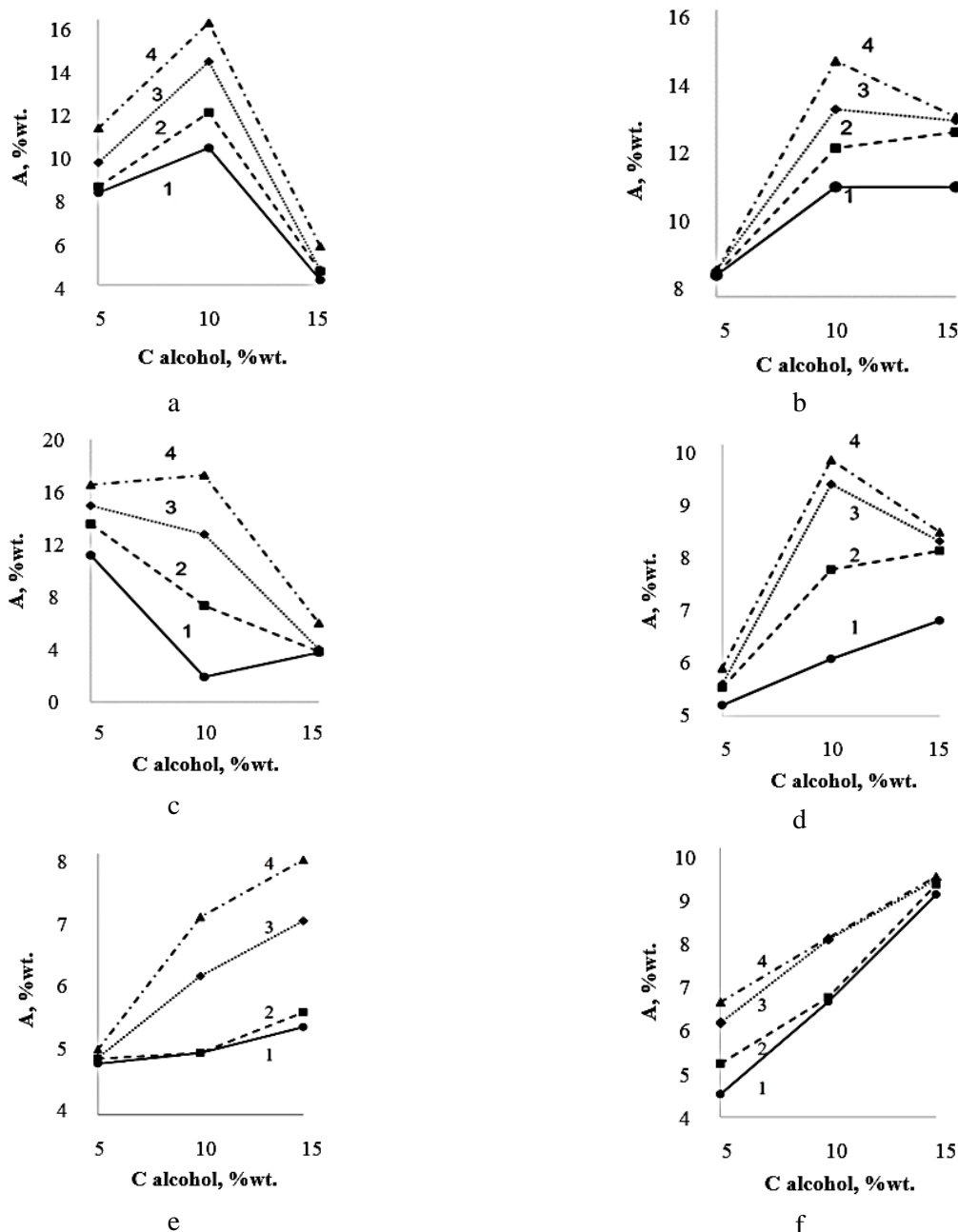


Fig. 1. Dependence of amount of dissolved rock's organic matter on alcohol concentration in hydrocarbon (a-c) and aqueous (d-f) solutions and reaction time: (a, d) – methanol; (b, e) – ethanol; (c, f) – isopropanol; 1- 0,5 h; 2 - 1 h; 3 - 2 h; 4 - 3 h

Рис. 1. Зависимости количества растворенного органического вещества породы от концентрации спирта в углеводородных (a-c) и водных (d-f) растворах и времени контакта: (a, d) – метанол; (b, e) – этанол; (c, f) – изопропанол; 1- 0,5 ч; 2 - 1 ч; 3 - 2 ч; 4 - 3 ч

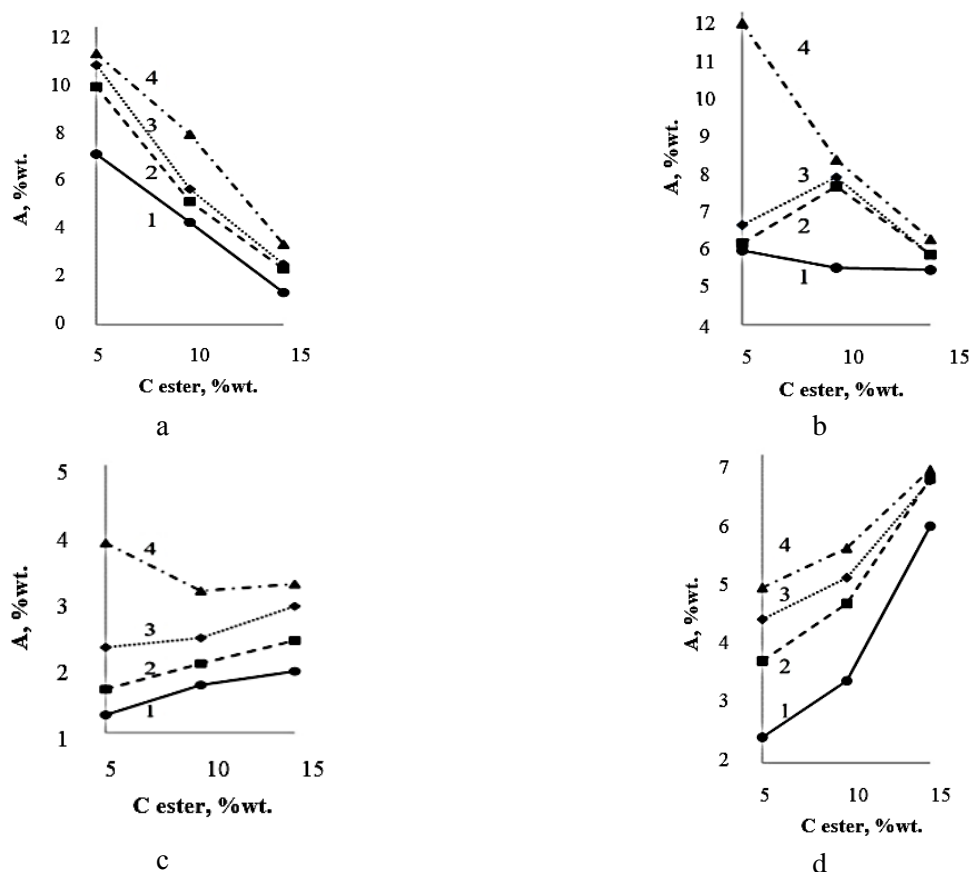


Fig. 2. Dependence of amount of dissolved rock's organic matter on ester concentration ((a, b) - methyl acetate; (c) - ethyl acetate; (d) - isopropyl acetate) in hydrocarbon (a, c, d) and aqueous (b) solutions and reaction time: 1- 0,5 h; 2 - 1 h; 3 - 2 h; 4 - 3 h
 Рис. 2. Зависимости количества растворенного органического вещества породы от концентрации сложного эфира ((a, b) – метилацетат; (c) – этилацетат; (d) – изопропилацетат) в углеводородных (a, c, d) и водных (b) растворах и времени контакта 1- 0,5 ч; 2 - 1 ч; 3 - 2 ч; 4 - 3 ч

From the results obtained (Fig. 1), addition of alcohols provides an increase in the dissolving ability of systems containing aromatic solvent. In case of long-term experiments, hydrocarbon solutions of methanol and isopropanol at concentration 5-10% wt. and ethanol solutions at all concentrations have a bigger dissolving activity compared to individual alcohols. Increasing the interaction time of alcohol solutions and rock samples drives up the amount of dissolved rock. It is connected with incremental dissolution and desorption of organic matter components from the surface of minerals and kerogen.

During prolonged reaction with described core samples, an increase in the alcohols concentration up to 10% wt. in hydrocarbon solutions results in growth of the organic matter solubility, when alcohol amount becomes equal to 15% wt., there is a decrease in the solubility. These findings can be explained by an increase in the polarity of hydrocarbon solutions based on building up the concentration of more polar oxygen-containing solvent and the polarizability of arenes.

This is also influenced by the change in ratio of orientation, induction and dispersion van der Waals forces. Polarity growth of hydrocarbon alcohol solutions leads to a better dissolution of polarizable aromatic hydrocarbons, polar heteroatomic compounds and asphaltene-resin compounds. Additionally, following build-up of the alcohols' concentration enhances their behavior as an antisolvent and reduces solubility of paraffin-naphthenic hydrocarbons, which are mainly dissolved under dispersion forces of intermolecular interaction.

Described principles of changes in the dissolving activity of hydrocarbon solutions among «methanol – ethanol – isopropanol» is associated with a decrease in polarities of individual alcohols and with an increase of the alkyl radical of their molecules. This affects the intermolecular interactions of solvent with various components of organic matter. For example, it was found in [34] that with an increase in length of hydrocarbon radical of alcohols, agglomeration of asphaltene particles is observed, that leads to precipitation of resin and asphaltene components by aliphatic alcohols.

Aqueous solutions of alcohols are characterized by significantly lower dissolution abilities of rocks' organic matter (Fig. 1). At the same time, prolonged contact of the rock with an increase in CH₃OH concentration in aqueous solutions leads to obtaining results similar to hydrocarbon solutions. However, organic compounds are dissolved weaker in aqueous solutions of methanol, than in individual alcohols. Also, an increase of the ethanol and isopropanol content in water (up to 15% wt.) brings to the slow dissolution of organic compounds from the core samples. It happened because of the solution polarity reducing which remains significantly higher than in the case of hydrocarbon solutions. Solvent can interact with polar asphaltene-resin compounds, which provides greater dispersion of organic components. Dissolution abilities of ethanol and isopropanol in water solutions are bigger than the effectiveness of their individual compounds.

Fig. 2 shows the results of esters' hydrocarbon solutions analysis and aqueous solutions of methyl acetate at the same conditions.

Esters in a mixture with aromatic solvent and water have smaller dissolution ability to organic compounds of the rock samples than their individual form. Length of the hydrocarbon radical affects the molecules polarity and esters affinity for organic components. The structure of esters also determines type of curves obtained depending on their concentration in hydrocarbon solutions: elevating methyl acetate amount reduces the dissolution process. At the same time, the dissolution ability of isopropyl acetate proportionally increases with the concentration growth. For ethyl acetate solutions, the amount of dissolved components slightly depends on the ester concentration and is characterized by low values. Long-term interaction of hydrocarbon and aqueous solutions of methyl acetate with the rock samples (for 3 h) involves their similar behavior, which indicates the absence of solvent's nature influence.

To compare the effect of studied oxygen-containing organic solvents, the mutual influence of the solvent mixture components was evaluated. The calculation results are presented in Table 2.

According to Table 2, for hydrocarbon solutions of alcohols and esters, a synergistic effect is observed within organic compounds dissolution. This can be explained by the polarizability of arenes in the hydrocarbon solvent in the presence of polar oxygen-containing compounds. Also, solvent mixtures provide a comprehensive effect on various organic components, including promoting desorption of hydrocarbons from kerogen surface. Mixtures containing alcohols show

the greatest combined action. Esters have significantly reduced synergetic effect than alcohols, their combined action with aromatic solvent decreases in the following line: «methyl acetate – isopropyl acetate – ethyl acetate». Despite their reduced synergism, esters can be used in technologies that involve the delayed action in hydrocarbon-based chemical systems. At the same time, it is important to note the context of the investigated solvents application. Use of ethanol is restricted by government regulations, also methanol and methyl acetate have low boiling points that makes them difficult in treatments.

For a supplementary assessment of organic matter's dissolution ability, crystallinity of the rock samples was determined from X-ray diffractograms obtained using powder X-Ray diffraction method. The influence of individual solvents (petroleum solvent, isopropanol and isopropyl acetate) was analyzed. Hydrocarbon solutions of isopropanol (10% wt.) and isopropyl acetate (15% wt.), characterized by high dissolution abilities, were also studied. These results are shown in Table 3.

Table 2
Estimation of mutual influence of components in hydrocarbon solutions of alcohols and esters

Таблица 2. Оценка взаимного влияния компонентов в углеводородных растворах спиртов и сложных эфиров

Solvent	Mutual influence coefficient at the alcohol or ester concentration		
	5 % wt.	10 % wt.	15 % wt.
Methanol	4.1	5.2	1.7
Ethanol	3.7	6.2	5.6
Isopropanol	6.4	6.2	2.0
Methyl acetate	3.9	2.4	0.9
Ethyl acetate	1.4	1.0	0.9
Isopropyl acetate	1.7	1.7	1.8

Table 3
Crystallinity parameter of the rock samples of bazhenov formation

Таблица 3. Степень кристалличности образцов породы баженовской свиты

Solvent	Crystallinity, %
Before treatment	54
Petroleum solvent	68
Isopropanol	64
Isopropyl acetate	70
Isopropanol (10% wt.) + Petroleum solvent	65
Isopropyl acetate (15 % wt.) + Petroleum solvent	65

The initial rock samples from bazhenov formation is characterized by a low value of crystallinity and is established by the high content of organic matter referred by X-Ray analysis to an amorphous phase. Solvent extraction promotes an increase in crystallinity connected with the dissolution of bitumoids and light hydrocarbons in an isolated and sorbed state [35]. However, the evaluation of this parameter does not allow to establish features of individual solvents effect because of method's low accuracy, irregular distribution of organic components in samples, interactions between solvent molecules and clay minerals causing volume growth of their aggregates and kerogen swelling [22, 36].

For a more detailed analysis of solvent's influence on changes in the structural-group composition of organic components, the rock samples were studied by FTIR-spectroscopy before and after treatments with solvents. Based on the FTIR-spectra, the spectral coefficients of aromaticity, branching and aliphaticity were calculated (Table 4).

Table 4
Characterization of changes in the structural-group composition of organic components after treatments with solvents using FTIR-spectroscopy method
Таблица 4. Оценка изменений структурно-группового состава органического вещества пород при контакте с растворителями с помощью метода ИК-Фурье-спектроскопии

Solvent	C ₁	C ₂	C ₃
Before treatment	1.04	0.48	3.14
Petroleum solvent	0.75	0.60	6.80
Isopropanol	0.91	0.86	2.01
Isopropyl acetate	0.93	0.78	1.88
Isopropanol (10% wt.) + + Petroleum solvent	0.85	0.83	2.18
Isopropyl acetate (15% wt.) + + Petroleum solvent	0.92	0.87	2.16

As follows from the data in Table 4, petroleum solvent interacts to aromatic hydrocarbons of organic matter (the minimum value of aromaticity coefficient C₁ = 0.75) and reacts in smaller activity with paraffin-naphthenic hydrocarbons (the maximum value of aliphatic coefficient C₃ = 6.80). The effect on the rock samples by oxygen-containing organic compounds in an individual form and mixtures of esters and aromatic solvent, provides dissolution of all components (mostly aliphatic) that decreases the coefficients to C₁ = 0.91-0.93 and C₃ = 1.88-2.16. Additionally, using of low molecular weight alcohol in solution with petroleum solvent significantly increases the dissolution ability to aromatic components (C₁ = 0.85).

CONCLUSION

Co-use of aromatic solvent (petroleum solvent) and lower alcohols allows to obtain systems with a high dissolving ability for treatments of organic matter containing in bazhenov formation rocks. These systems show synergism of solvents with different polarity because of the polarizability of arenes in nonpolar solvent. They more equally affect both aromatic and aliphatic components of organic matter, promote the dissolution of light hydrocarbons, heteroatomic petroleum compounds, asphaltene-resin components and provide desorption of hydrocarbons from the surface of kerogen and clay minerals.

Esters demonstrate weaker the mutual growth of dissolution in the presence of aromatic solvent in solutions than alcohols. Despite the poor synergism, esters can be used in technologies that involve the delayed action of hydrocarbon-based chemical systems. In oilfield practice, acid-generating compositions based on esters became widely used. Their application let to affect with them not only on organic components, but also to mineral matrix of rocks [37-39].

According to the results obtained, the dissolution intensity depends on reaction time of solvent with rock, concentration of oxygen-containing polar component, length of hydrocarbon group in molecule and nature of solvent (solution base).

Taking into account these results of dissolution abilities and some restrictions (for example, low boiling points and government regulation), solvent systems containing petroleum solvent, isopropanol and isopropyl acetate can be considered as process fluids for oil recovery under conditions of bazhenov formation.

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